We claim:

A compound which is a cetirizine free species in an amorphous form. 1.

2. The compound of claim 1 having substantially the same X-ray diffraction pattern

as shown in Figure 1.

The compound of claim 1 having an infrared absorption spectrum comprising 3.

absorption bands at about 3414 cm⁻¹, about 2828 cm⁻¹, about 2459 cm⁻¹, about 1159

 cm^{-1} , and about 1488 cm^{-1} .

The compound of claim 1 having substantially the same infrared spectrum as

shown in Figure 2.

5. The compound of claim 1 having substantially the same differential scanning

calorimetry thermogram as shown in Figure 3.

A composition comprising cetirizine free species as a solid, wherein at least 80 % 6.

by weight of said solid cetirizine is in an amorphous form.

7. The composition of claim 6, wherein at least 95 % of said solid cetirizine is in

said amorphous form.

8. The composition of claim 6, wherein at least 99 % of said solid cetirizine is in

said amorphous form.

9. The composition of claim 6, which is substantially free of crystalline forms of

cetirizine free species.

10. A process for making an amorphous form of cetirizine free species, said process

comprising:

a. providing an aqueous solution of a water-soluble form of cetirizine;

21

- b. adjusting the pH of said aqueous solution to a range of from about 5 to about 5.5;
- c. contacting said aqueous solution with an extracting solvent selected from the group consisting of dichloromethane, chloroform, dichloroethane, ethyl acetate, methyl acetate and mixtures thereof;
- d. distilling off said solvent to form a solid residue; and
- e. isolating said solid residue to obtain said amorphous form of cetirizine free species.
- 11. The process of claim 10, wherein said extracting solvent is dichloromethane.
- 12. A compound which is the amorphous form of cetirizine free species produced by the process of claim 10.
- 13. A compound which is the amorphous form of cetirizine free species produced by the process of claim 11.
- 14. A pharmaceutical composition comprising an amorphous form of cetirizine free species and one or more pharmaceutically acceptable carriers.
- 15. The pharmaceutical composition of claim 14, further comprising at least one additional active ingredient.
- 16. The pharmaceutical composition of claim 15, wherein said additional active ingredient is pseudoephedrine.
- 17. The pharmaceutical composition of claim 15, wherein said additional active ingredient is a leukotriene inhibitor.
- 18. The pharmaceutical composition of claim 15, wherein said additional active ingredient is an analgesic.

- 19. A method of treating allergic syndromes, which comprises administering a mammal in need thereof an effective amount of the compound of claim 1.
- 20. The method of claim 20, wherein said mammal is a human.
- 21. A process of making cetirizine dihydrochloride which comprises:
 - a) providing a solid powder which is a cetirizine free species in an amorphous form;
 - b) contacting said solid powder with a liquid phase containing water; and
 - c) adding two or more equivalents of hydrochloric acid to said liquid phase so that said cetirizine free species is converted to said cetirizine dihydrochloride.
- 22. The process of claim 21, further comprising dissolving said solid powder in an organic solvent prior to said contacting step.
- 23. The process of claim 22, wherein said organic solvent is selected from the group consisting of dichloromethane, chloroform, dichloroethane, ethyl acetate, methyl acetate and mixtures thereof.
- 24. The process of claim 22, wherein said hydrochloric acid is added in an alcoholic solution.